

TEST REPORT OF THE PVC PROFILE SYSTEMS

Date 21.02.2015
Buyer
Standart Number EN 12608
Classification S II B
Pruduct Winhouse PVC Window and Door Profiles
Tester İsmet Şahin

Test Name	Standart Number	Obligation	Obtained	Result
Heat Reversion	EN 479	max. %2	0,20%	OK
Impact Resistance at low temperature	EN 477	max. %10	0%	OK
Charpy V-notch impact strength	EN 179-1	min. 45 kJ/m ²	57 kJ/m ²	OK
Vicat Softening Temperature	EN ISO 306	>78 °C	81	OK
Thermostability	EN ISO 182-2	> 30 min.	42	OK
Behaviour after heat storage	EN 478	no crack,bubbles and peeling	no crack,bubbles and peeling	OK
Deviation from straightness	-	max 1mm/m	0,3 mm	OK
Weldability	EN 514	2970 N	3210 N	OK
Determination of Hardness	ISO 868	-	82 Shore D 99 Shore A	OK

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